

Work Order ID 77146

77146

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November-25-11 3:16:50 PM

Item ID: D350-616-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Deck Plate and Tie Down

Stop

NS2

Start Date: 25/11/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 09/12/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/11/25 Tooling: _____ Date: _____

Run Start

NR1

QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-616	E

MLJ

100

100

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-013
CHG002

0.00

FB 12/5/11

MLJ 12-5-11

110

110

Packaging

Packaging

Pick Kit

0.00

12/05/11 FB

SP 11-12-02

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

FB 12/5/11

Memo

0.00

Q

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

November-25-11 3:16:55 PM

Page 1

Work Order ID: 77146

77146
D350-616-013

Parent Item: D350-616-013

Parent Item Name: Deck Plate and Tie Down

Start Date: 25/11/2011

Required Date: 09/12/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.05.22 coss issue EC
IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2360 *D2360* Litter Tie Down Assembly		Manufactured	No				Each	0.0000	**	1	78614	JB	.5
D3179-041 *D3179-041* Fwd Litter Tie Down		Manufactured	No				Each	1.0000	**	1	SP		

D350-616-015 *D350-616-015* Deck Plate		Manufactured	No	Location	Loc Qty	Loc Code	**	1	B73179.	16203	JB	.5
				ST225	1	1						

	Location	Loc Qty	Loc Code	
	FG023	2	2	

74706

12/05/11

5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
/1	X		D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
		1	D2360 ✓	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
		1	D2370	LITTER ASSEMBLY
		1	D2493	PATIENT STOP
		1	D3179-041 ✓	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21 MW

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	08.11.07
CERT. NO.:	SH96-10
ISSUE NO.:	2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350			RF	08.11.07
D	ADD D3494-1 STUB COVER			MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310			MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9			BW	96.01.09
A	NEW ISSUE			BW	95.02.20
REV.	DESCRIPTION			BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. E
DRAWN	RF				
CHECKED	DS	DRAWING NO.			SHEET 1 OF 12
MFG. APPR.	N/A	D350-616			
APPROVED	DS	TITLE			SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION			NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			